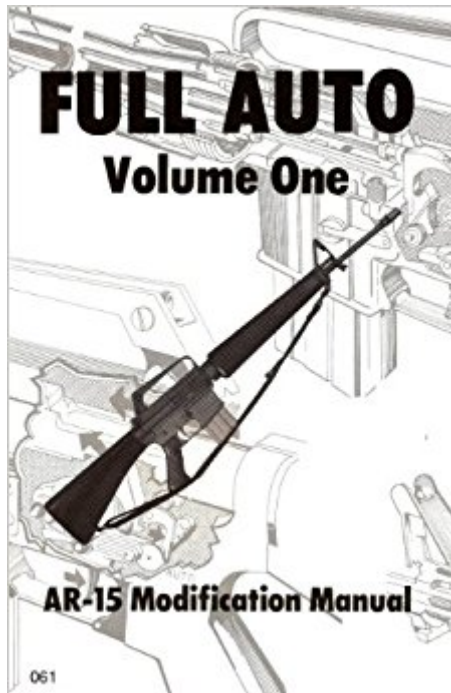


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The purpose of this small book is to clarify and explain the procedure and parts needed to convert a semi-automatic ar-15 assault rifle to be a selectable, full automatic weapon. Needless to say the actual conversion would be in violation of federal and various state and municipal laws and the reader is so warned.

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